Summer 2022

Order Book

gardeur

Summer 2022

Order Book Menswear

BENNY-3

ART. 412941, COL. 068

NEVIO-13

ART. 412941, COL. 082

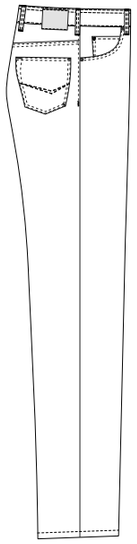
BILL-3

ART. 412941, COL. 076

JANUARY

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

014, 019, 038, 043, 065, 067, 068, 076, 081, 082, 099

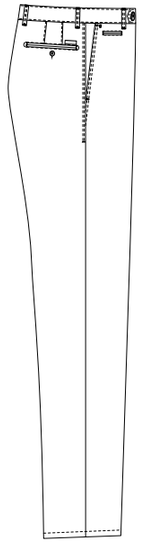
BOTTOM WIDTH

38 cm

JANUARY

BENNY-3

MODERN FIT



SIZES

44 – 64
94 – 114
23 – 32

COLOURS

001, 014, 018, 019, 038, 065, 067, 068, 1070, 076, 081, 1092

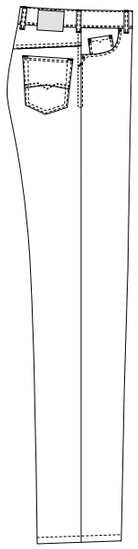
BOTTOM WIDTH

37 cm

JANUARY

NEVIO-13

REGULAR FIT



SIZES

W30 – 34 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

014, 038, 065, 068, 076, 082

AS OF FEBRUARY:
018, 099

BOTTOM WIDTH

40 cm

ART. 412941

4NATURE ORGANIC COTTON

COTTONFLEX ORGANIC

- maximum comfort
- excellent shape
- excellent recovery
- luxurious hand feel

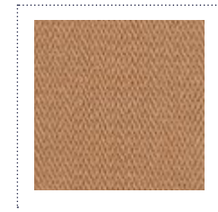
Fabric

98 % organic cotton
2 % elastane

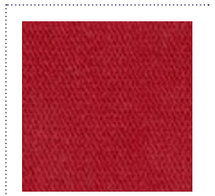
001
BENNY-3

014
BENNY-3 I BILL-3

018
BENNY-3 I NEVIO-13



019
BENNY-3 I BILL-3



038
BENNY-3 I BILL-3
NEVIO-13

043
BILL-3

065
BENNY-3 I BILL-3
NEVIO-13

067
BENNY-3 I BILL-3

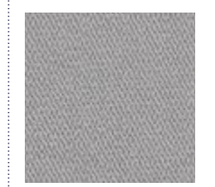
068
BENNY-3 I BILL-3
NEVIO-13

1070
BENNY-3

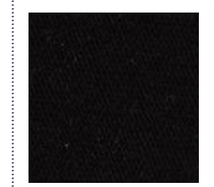
076
BENNY-3 I BILL-3
NEVIO-13

081
BENNY-3 I BILL-3

082
BILL-3 I NEVIO-13



1092
BENNY-3

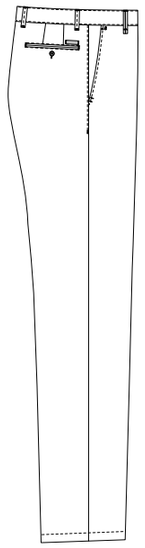


099
BILL-3 I NEVIO-13

JANUARY

BENITO

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

012, 1020, 1057, 065, 067, 068, 1070, 074, 082

BOTTOM WIDTH

38 cm

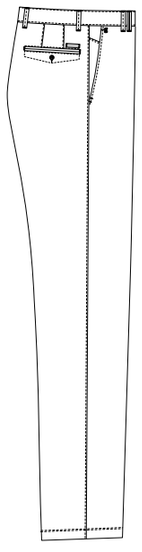
JANUARY

SEVEN-1

SLIM FIT

SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36



COLOURS

012, 1020, 1057, 065, 067, 068, 1070, 074, 082

BOTTOM WIDTH

36 cm

ART. 411411

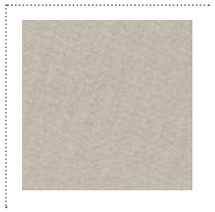
4NATURE ORGANIC COTTON

ICONIC KHAKIS

- authentic chino look
- soft wash-out effects
- high wearing comfort

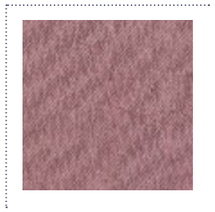
Fabric

96 % organic cotton
4 % elastane

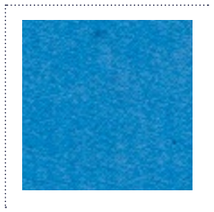


012
BENITO
SEVEN-1

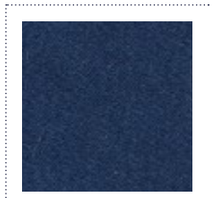
1020
BENITO
SEVEN-1



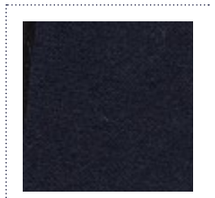
1057
BENITO
SEVEN-1



065
BENITO
SEVEN-1

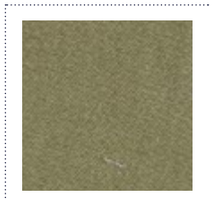


067
BENITO
SEVEN-1



068
BENITO
SEVEN-1

1070
BENITO
SEVEN-1



074
BENITO
SEVEN-1

082
BENITO
SEVEN-1

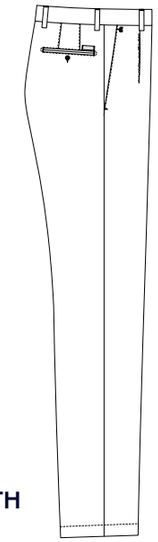
HOMEGROWN

100 % MADE IN EUROPE, FROM COTTON SEED TO FABRIC
ECO-FRIENDLY DYEING PROCESS SAVES UP TO
95 % H2O, 65 % ENERGY, 65 % CO2 I
100 % TRACEABILITY ALONG THE COTTON SUPPLY CHAIN

FEBRUARY

SERGIO-2

SLIM FIT



SIZES

W30 – 44 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOURS

1002, 1019, 1020, 2053, 1057, 1064, 1069, 1070

SNOS
1019, 1020, 2053, 1064, 1069, 1070

BOTTOM WIDTH

36 cm

ART. 411761

4NATURE HOME GROWN

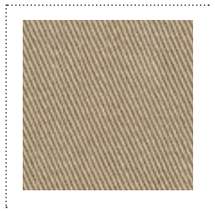
HOMEGROWN

- cotton fabric 100% made in europe from seed to fabric
- eco-friendly dyeing process
- soft wash-out effects
- high comfort and soft to the touch

Fabric

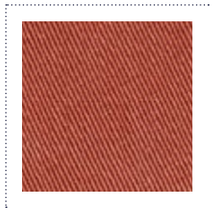
98 % cotton
2 % elastane

1002
SERGIO-2

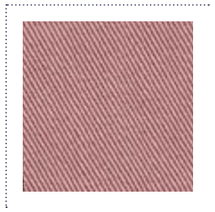


1019
SERGIO-2

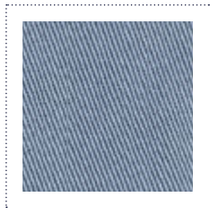
1020
SERGIO-2



2053
SERGIO-2



1057
SERGIO-2



1064
SERGIO-2

1069
SERGIO-2

1070
SERGIO-2

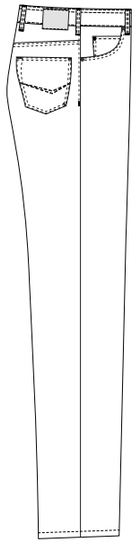
PRINTED COTTON

MAKES THE DIFFERENCE
FINE TEXTURED PRINTS CREATE A THREE DIMENSIONAL WEAVING LOOK AND A VIVID SURFACE | EXCEPTIONAL COMFORT STRETCH AND SOFT HAND FEEL

JANUARY

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

013, 1017, 042, 2051, 1057, 1064, 067, 071, 082

SNOS

013, 042, 1057, 067, 071, 082

BOTTOM WIDTH

38 cm

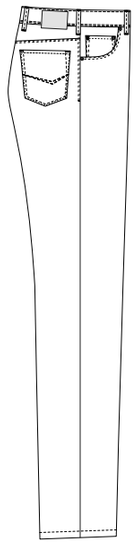
JANUARY

SANDRO

SLIM FIT

BOTTOM WIDTH

36 cm



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOURS

013, 1017, 042, 2051, 1057, 1064, 067, 1074, 082

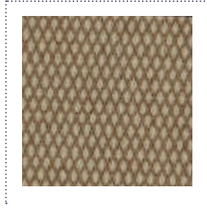
ART. 411571

PRINTED COTTON

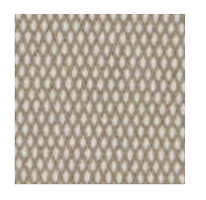
- 3-dimentional two-tone print
- comfort stretch
- cool and soft to the touch

Fabric

96 % cotton
4 % elastane



013
BILL-3
SANDRO



1017
BILL-3
SANDRO

042
BILL-3
SANDRO

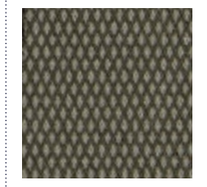
2051
BILL-3
SANDRO

1057
BILL-3
SANDRO

1064
BILL-3
SANDRO

067
BILL-3
SANDRO

071
BILL-3



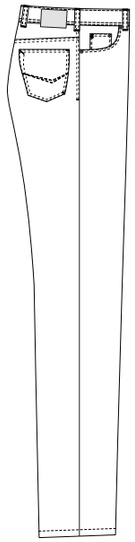
1074
SANDRO

082
BILL-3
SANDRO

FEBRUARY

SANDRO

SLIM FIT



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOURS

014, 019, 065, 069, 074, 082

SNOS:
014, 019, 065, 069, 074

BOTTOM WIDTH

36 cm

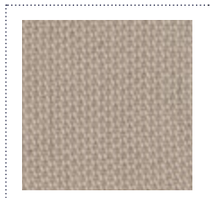
ART. 411841

LIKE KNIT

- three-dimensional structure
- soft hand feel
- comfort stretch

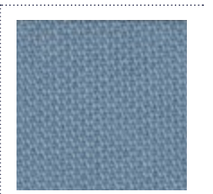
Fabric

97 % cotton
3 % elastane

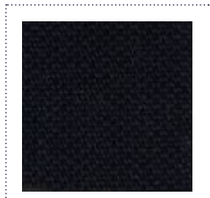


014
SANDRO

019
SANDRO



065
SANDRO



069
SANDRO

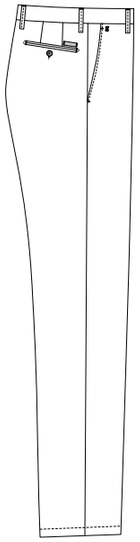
074
SANDRO

082
SANDRO

FEBRUARY

SAVAGE-2

SLIM FIT



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOUR

1016, 1017, 2018, 1066, 1069, 1074

BOTTOM WIDTH

36 cm

ART. 60361

4NATURE TENCEL™

LIKE KNIT

- textured surface
- cotton blended with Tencel™
- soft to the touch and highly breathable
- high stretch performance

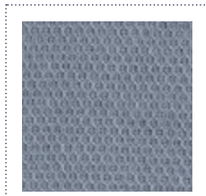
Fabric

68 % cotton
30% Lyocell Lenzing™
2 % elastane

1016
SAVAGE-2

1017
SAVAGE-2

2018
SAVAGE-2



1066
SAVAGE-2

1069
SAVAGE-2

1074
SAVAGE-2

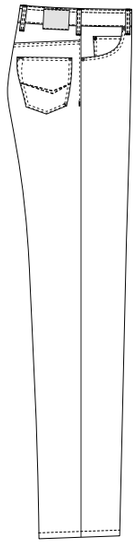
EWOOLUTION

CASUALIZE SARTORIALISM
LOOKS LIKE WOOL AND FEELS LIKE COTTON |
SUPERIOR COMFORT AND EASY-CARE |
MERGES TRADITION WITH MODERNITY

JANUARY

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

067, 068, 081, 098

SNOS
067, 081, 098

BOTTOM WIDTH

38 cm

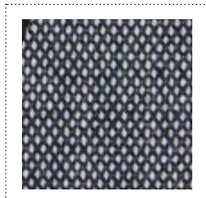
ART. 411771

EWOOLUTION

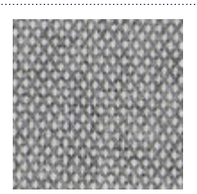
- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

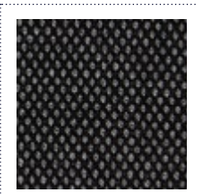
98 % cotton
2 % elastane



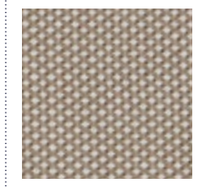
067
BILL-3



081
BILL-3



098
BILL-3

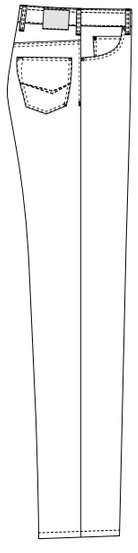


098
BILL-3

1067
BILL-3

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

1017, 2066, 068, 091, 1097

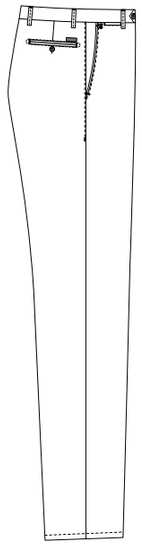
SNOS
1017, 2066

BOTTOM WIDTH

38 cm

SONNY-8

SLIM FIT



SIZES

46 – 60
94 – 110
23 – 30

COLOURS

068, 091

BOTTOM WIDTH

36 cm

ART. 420381

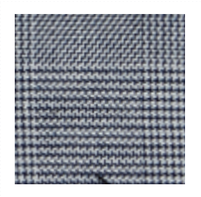
EWOOLUTION

- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

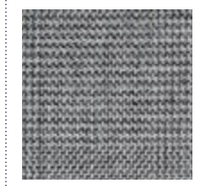
89 % cotton
10 % polyester
1% elastane

1017
BILL-3



2066
BILL-3

068
BILL-3
SONNY-8



091
BILL-3
SONNY-8

1097
BILL-3
SONNY-8

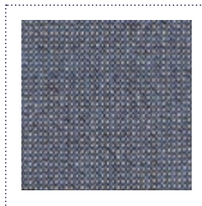
ART. 411931

EWOOLUTION

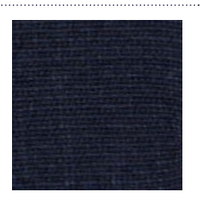
- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

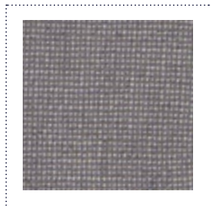
97 % cotton
3 % elastane



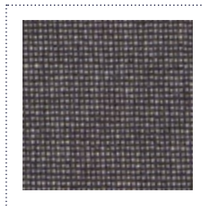
2066
SANDRO



1069
SANDRO



1093
SANDRO

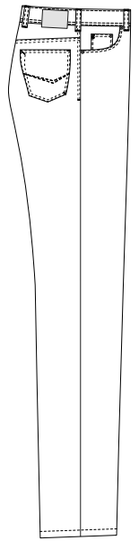


1099
SANDRO

JANUARY

SANDRO

SLIM FIT



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOURS

2066, 1069, 1093, 1099

BOTTOM WIDTH

36 cm

ART. 411741

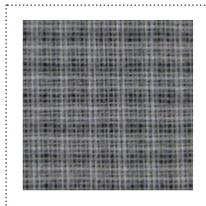
EWOOLUTION

- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

94 % cotton
6 % elastane

069
BILL-3

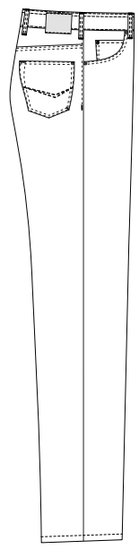


082
BILL-3

JANUARY

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

069, 082

BOTTOM WIDTH

38 cm

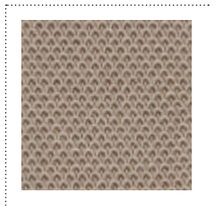
ART. 411731

EWOOLUTION

- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

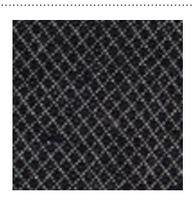
96 % cotton
4 % elastane



012
BENITO

067
BENITO

068
BENITO



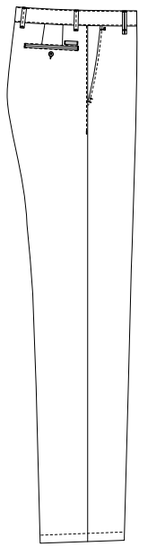
099
BENITO

JANUARY

BENITO

MODERN FIT

BOTTOM WIDTH
38 cm



SIZES
W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS
012, 067, 068, 099

SNOS
067, 068, 099

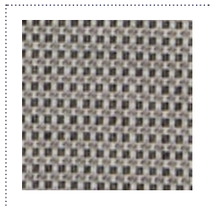
ART. 440861

EWOOLUTION

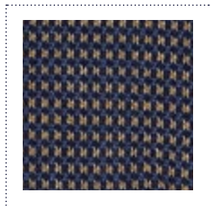
- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

97 % cotton
3 % elastane



1017
BENITO



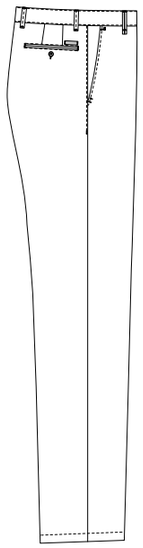
1069
BENITO

JANUARY

BENITO

MODERN FIT

BOTTOM WIDTH
38 cm



SIZES
W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS
1017, 1069

SNOS
1017, 1069

ART. 420641

EWOOLUTION

- smart casual wool look
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

97 % cotton
3 % elastane

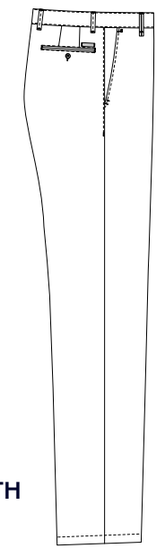
1066
BENITO

1093
BENITO

JANUARY

BENITO

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

1066, 1093

BOTTOM WIDTH

38 cm

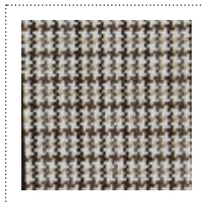
ART. 420591

EWOOLUTION

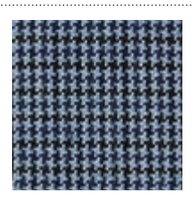
- smart casual wool look
- blended with Tencel™
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

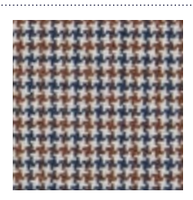
35 % cotton
34 % lyocell (TENCEL™)
29 % polyester
2 % elastane



1017
SONNY-8



1066
SONNY-8

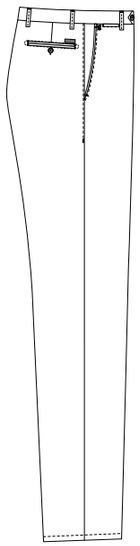


2053
SONNY-8

JANUARY

SONNY-8

SLIM FIT



SIZES

46 –60
94 – 110
23 – 30

COLOURS

1017, 1066, 2053

BOTTOM WIDTH

36 cm

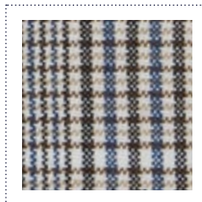
ART. 420701

EWOOLUTION

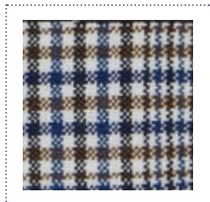
- smart casual wool look
- blended with Tencel™
- easy wear and care properties
- exquisite hand feel
- comfort stretch

Fabric

35 % cotton
34 % lyocell (TENCEL™)
29 % polyester
2 % elastane



1018
SONNY-8

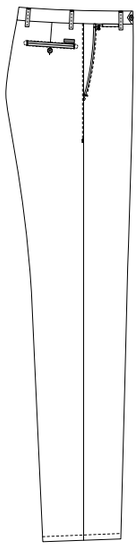


1066
SONNY-8

JANUARY

SONNY-8

SLIM FIT



SIZES

46 –60
94 – 110
23 – 30

COLOURS

1018, 1066

BOTTOM WIDTH

36 cm

AIRWOOLUTION

_THE LIGHTEST WAY TO BE SMART CASUAL _
FINEST COTTON CAPTIVATING BY ITS
ULTRA LIGHTWEIGHT AND A REFINED WOOL LOOK |
SUMMERLY EASE WITH ELEVATED COMFORT

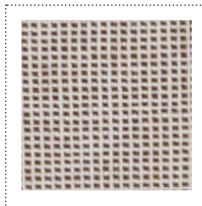
ART. 411951

AIRWOOLUTION

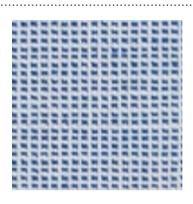
- lightweight wool look
- superior yarn dyed quality
- comform stretch

Fabric

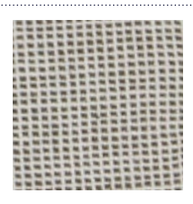
98 % cotton
2 % elastane



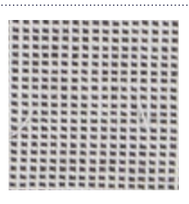
1023
SERGIO-2



1064
SERGIO-2



1074
SERGIO-2

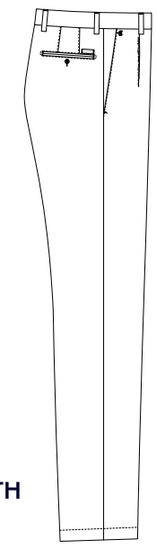


1093
SERGIO-2

FEBRUARY

SERGIO-2

SLIM FIT



BOTTOM WIDTH
36 cm

SIZES

W30 – 42	L30
W29 – 44	L32
W30 – 44	L34
W33 – 38	L36

COLOUR
1023, 1064, 1074, 1093

SNOS
1023, 1064, 1093

ART. 420601

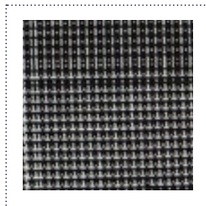
AIRWOOLUTION

- lightweight wool look
- superior yarn dyed quality
- comform stretch

Fabric

97 % cotton
3 % elastane

1066
BENITO

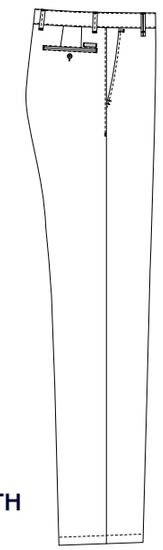


1099
BENITO

FEBRUARY

BENITO

MODERN FIT



BOTTOM WIDTH
38 cm

SIZES

W30 – 42	L30
W30 – 48	L32
W31 – 46	L34
W33 – 40	L36

COLOURS
1066, 1099

SNOS
1066

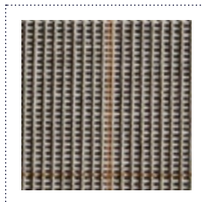
ART. 420611

AIRWOOLUTION

- lightweight wool look
- superior yarn dyed quality
- comform stretch

Fabric

98 % cotton
2 % elastane

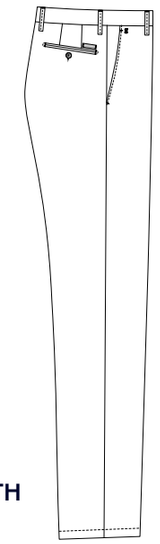


1017
SAVAGE-2

FEBRUARY

SAVAGE-2

SLIM FIT



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOUR

1017

SNOS

1017

BOTTOM WIDTH

36 cm

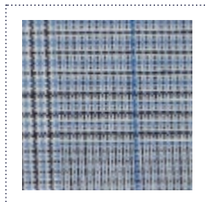
ART. 420621

AIRWOOLUTION

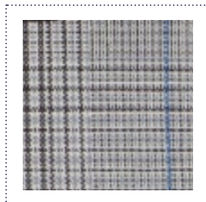
- lightweight wool look
- superior yarn dyed quality
- comform stretch

Fabric

99 % cotton
1 % elastane



1064
SONNY-8

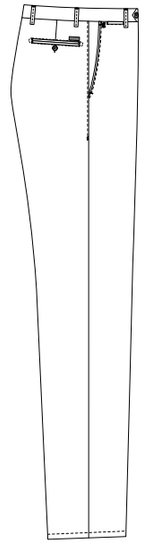


1093
SONNY-8

FEBRUARY

SONNY-8

SLIM FIT



SIZES

46 –60
94 – 110
23 – 30

COLOURS

1064, 1093

SNOS

1093

BOTTOM WIDTH

36 cm

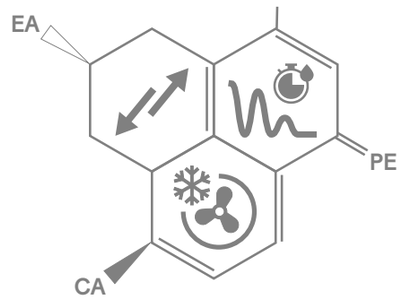
EVERY WEAR

THE HIGH STRETCH PERFORMANCE ENSURES AN ELEVATED WEARING COMFORT 24/7.

EASY TO CARE, WRINKLE-FREE, QUICK DRY

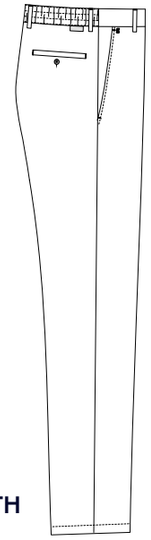
CERA-ACTIVE FIBRE TECHNOLOGY IS COOL-TO-THE-TOUCH, MOISTURE-WICKING AND NATURALLY BREATHABLE

SOFT AS COTTON TOUCH BY INNOVATIVE TUMBLE FINISH



TONIC

TAPERED FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

BOTTOM WIDTH

36 cm

COLOURS

1016, 1030, 1062, 1069, 1072, 1090, 1093

SNOS

1016, 1062, 1069, 1072, 1090

ART. 210131

EVERY WEAR

- maximum comfort by high stretch
- easy-care, wrinkle proof, quick dry, no ironing
- cooling effect by Cera-Active fibre technology
- highly breathable and moisture-wicking
- soft as cotton touch

Fabric

69 % polyester
29 % viscose
2 % elastane

1016
TONIC

1030
TONIC

1062
TONIC

1069
TONIC

1072
TONIC

1090
TONIC

1093
TONIC

ZERO GRAVITY

NATURE MEETS TECHNOLOGY
INNOVATIVE FEATHERWEIGHT FABRIC
COMBINES FINEST COTTON WITH NYLON.

4NATURE

ECONYL®
REGENERATED NYLON

C|W|R

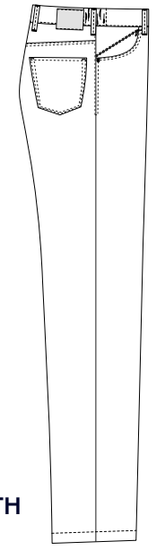
POCKETING WITH
C|W|R TECHNOLOGY

NOT TOO COLD.
NOT TOO WARM.
JUST RIGHT!

MARCH

THYSE

TAPERED FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

012, 067, 069, 074, 2074

SNOS
012, 069, 074

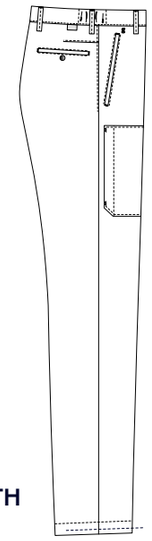
BOTTOM WIDTH

36 cm

MARCH

TITO-2

TAPERED FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

012, 067, 069, 074, 2074

BOTTOM WIDTH

35 cm

ART. 411831

ZERO GRAVITY

- featherweight with peak performance
- cotton blended with regenerated Nylon
- high stretch and good durability
- quick dry and easy-care

Fabric

67 % cotton
30 % nylon (ECONYL®)
3 % elastane

012
THYSE
TITO-2

067
THYSE
TITO-2

069
THYSE
TITO-2

074
THYSE
TITO-2

2074
THYSE
TITO-2

THYSE

TITO-2

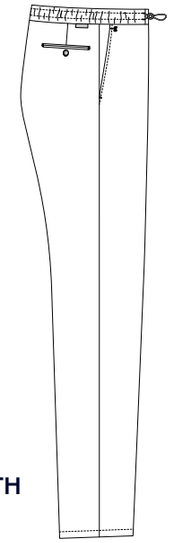
4NATURE

ECONYL®
REGENERATED NYLON

MARCH

SIDNEY

SLIM FIT



SIZES
W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS
069, 082

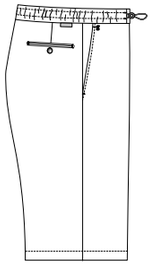
BOTTOM WIDTH
35 cm

MARCH

JASPER-10

MODERN FIT SHORTS

INSEAM
25 cm
KNEE WIDTH
54 cm



SIZES
46 – 62
23 – 32

COLOURS
069, 082

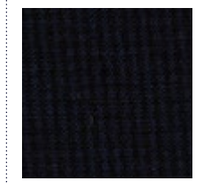
ART. 220121

SEERSUCKER

- elevated wearing comfort
- easy-care - wrinkle free, dries quick, no ironing
- sweat releasing technology keeps cool and dry

Fabric

88% polyester
9% viscose
3% elastane



069
JASPER-10
SIDNEY

082
JASPER-10
SIDNEY

SIDNEY

SIDNEY

JASPER-10

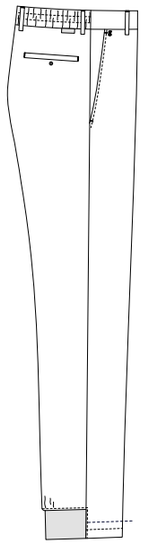
DYNAMIC CHINO

NEXT GENERATION OF COMFORT
LAID BACK JERSEY CHINO WITH 360° STRETCH |
REVOLUTIONARY COMFORT FOR THE MAN ON THE MOVE |
THE EPITOME OF CASUAL CHIC

JANUARY

SNEAKER

SLIM FIT



SIZES

46 – 56

COLOURS

210151: 1069, 1097

210161: 1093

BOTTOM WIDTH

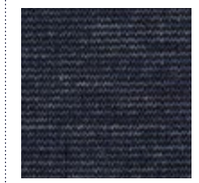
30 – 34 cm

ART. 210151/210161

DYNAMIC CHINO

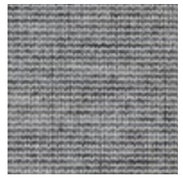
- next generation of comfort
- jersey with 360° stretch
- easy care properties

Fabric 210151		Fabric 210161	
53 %	polyester	67%	polyester
43 %	viscose	28%	viscose
4%	elastane	5%	elastane



210151 / 1069
SNEAKER

210151 / 1097
SNEAKER



210161 / 1093
SNEAKER

ART. 240041

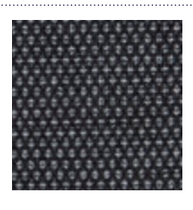
DYNAMIC CHINO

- next generation of comfort
- jersey with 360° stretch
- easy care properties

Fabric

67 % polyester
28 % viscose
5% elastane

1067
SUPRA

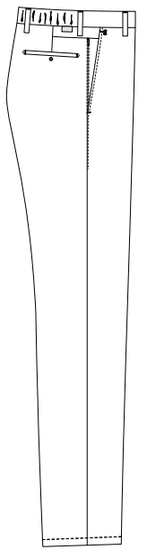


1099
SUPRA

JANUARY

SUPRA

SLIM FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

1067, 1099

BOTTOM WIDTH

35 cm

ART. 220211

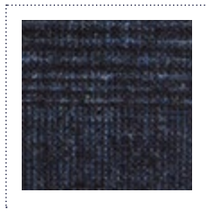
DYNAMIC CHINO

- next generation of comfort
- jersey with 360° stretch
- easy care properties

Fabric

65 % polyester
30 % viscose
5% elastane

1093
SUPRA

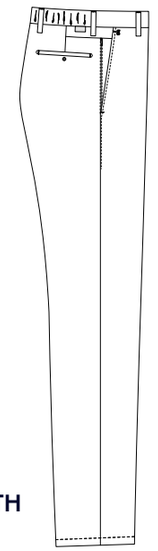


2067
SUPRA

JANUARY

SUPRA

SLIM FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

1093, 2067

BOTTOM WIDTH

35 cm

ART. 220221

DYNAMIC CHINO

- next generation of comfort
- jersey with 360° stretch
- easy care properties

Fabric

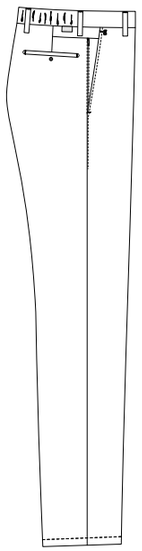
53 % polyester
43 % viscose
4% elastane

1069
SUPRA

JANUARY

SUPRA

SLIM FIT



SIZES
W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOUR
1069

BOTTOM WIDTH
35 cm

ART. 240031

DYNAMIC CHINO

- next generation of comfort
- jersey with 360° stretch
- easy care properties

Fabric

65 % polyester
30 % viscose
5% elastane

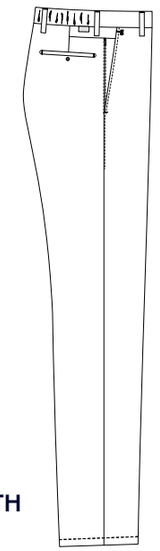
1095
SUPRA

2067
SUPRA

JANUARY

SUPRA

SLIM FIT



SIZES
W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS
1095, 2067

BOTTOM WIDTH
35 cm

SUPERIOR LINEN

NATURAL THERMO-REGULATING
CAPTIVATING BY ITS NATURAL GIVEN PROPERTIES |
COOL & CRISP TOUCH, HIGH BREATHABILITY,
QUICK DRY AND HYPOALLERGENIC FEATURES GIVE
LONG-LASTING FRESH FEEL

ART. 60351

SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

Fabric

50 % linen
47 % cotton
3 % elastane

1011
BILL-3

1020
BILL-3

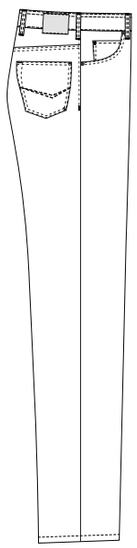
2053
BILL-3

1073
BILL-3

MARCH

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

1011, 1020, 2053, 1073

BOTTOM WIDTH

38 cm

ART. 60261

SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

Fabric col. 001

59 % linen
38 % cotton
3 % elastane

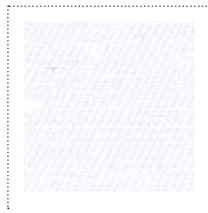
Fabric col. 012, 066, 068

78 % linen
21 % cotton
1 % elastane

MARCH

BILL-3

MODERN FIT

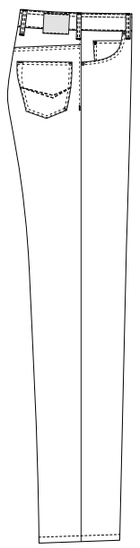


001
BILL-3

012
BILL-3

066
BILL-3

068
BILL-3



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

001, 012, 066, 068

BOTTOM WIDTH

38 cm

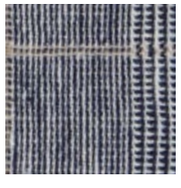
ART. 320011

SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

Fabric

56 %	cotton
43 %	linen
1%	elastane

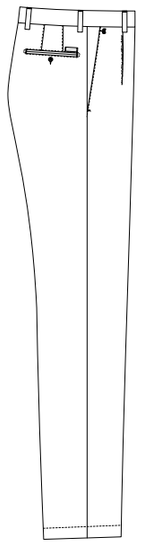


1067
SERGIO-2

MARCH

SERGIO-2

SLIM FIT



SIZES

W30 – 42	L30
W29 – 44	L32
W30 – 44	L34
W33 – 38	L36

COLOURS

1067

BOTTOM WIDTH

36 cm

ART. 440871

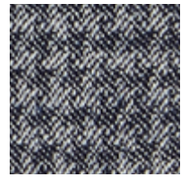
SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

Fabric

70 %	cotton
29 %	linen
1 %	linen

1018
SAVAGE-2



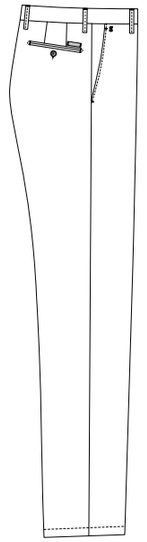
1067
SAVAGE-2

1075
SAVAGE-2

MARCH

SAVAGE-2

SLIM FIT



SIZES

W30 – 42	L30
W29 – 44	L32
W30 – 44	L34
W33 – 38	L36

COLOURS

1018, 1067, 1075

BOTTOM WIDTH

36 cm

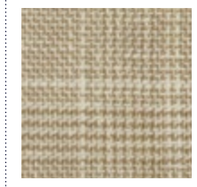
ART. 240051

SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

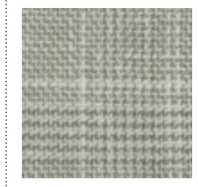
Fabric

30 %	polyester
27 %	cotton
27 %	viscose
15 %	linen
1 %	elastane



1016
TERRELL

1074
TERRELL

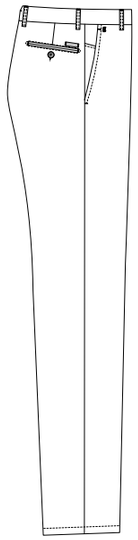


1093
TERRELL

MARCH

TERRELL

TAPERED FIT



SIZES

W30 – 42	L30
W30 – 44	L32
W31 – 44	L34
W33 – 38	L36

COLOURS

1016, 1074, 1093

BOTTOM WIDTH

36 cm

ART. 420681

SUPERIOR LINEN

- natural thermo-regulation
- high breathability
- cool to the touch

Fabric

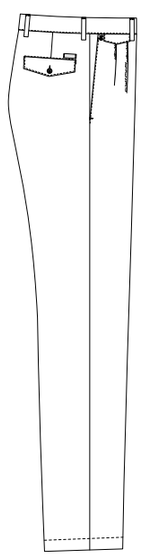
45 % cotton
28 % polyester
27 % linen

1016
TULIO-1

MARCH

TULIO-1

TAPERED FIT



SIZES
46 – 58

COLOUR
1016

BOTTOM WIDTH
36 cm

ART. 420671

SUPERIOR LINEN

- natural thermo-regulation
- cool & crisp touch
- high breathability
- quick dry
- fresh feel

Fabric

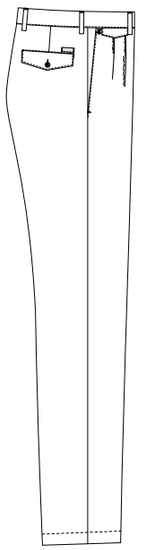
75 % cotton
25 % linen

2067
TULIO-1

MARCH

TULIO-1

TAPERED FIT



SIZES
46 – 58

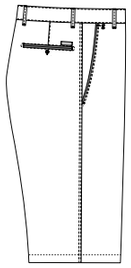
COLOUR
2067

BOTTOM WIDTH
36 cm

SHORTS

JASPER-8

MODERN FIT SHORTS



SIZES
46 – 62
23 – 32

INSEAM
27 cm

KNEE WIDTH
54 cm

COLOURS
002, 018, 034, 063, 068, 074, 1057, 1061, 1064, 1072, 2018, 2053,

SNOS
018, 068, 1057, 1061, 1072, 2053

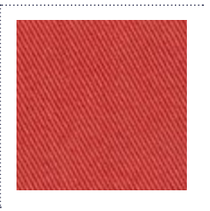
ART. 411981

SHORTS
- maximum comfort
- lightweight
- soft hand feel

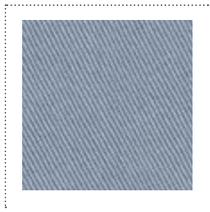
Fabric
97 % cotton
3 % elastane

002
JASPER-8

018
JASPER-8



034
JASPER-8



063
JASPER-8

068
JASPER-8

074
JASPER-8

1057
JASPER-8

1061
JASPER-8

1064
JASPER-8

1072
JASPER-8

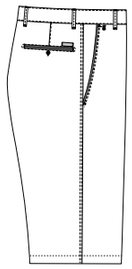
2018
JASPER-8

2053
JASPER-8

JASPER-8

MODERN FIT SHORTS

ART. 440881



SIZES

46 – 62
23 – 32

COLOURS

1020, 1027, 1066, 2066

SNOS
1066, 2066

INSEAM

27 cm

KNEE WIDTH

54 cm

SHORTS

- maximum comfort
- excellent shape
- excellent recovery
- luxurious hand feel

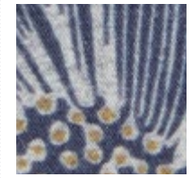
Fabric

95 % cotton
5 % elastane

1020
JASPER-8

1027
JASPER-8

1066
JASPER-8

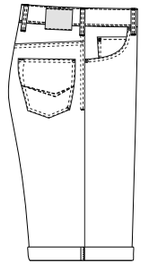


2066
JASPER-8

MARCH

JOHN-2

MODERN FIT SHORTS



SIZES
46 – 62
23 – 32

INSEAM
25 cm

KNEE WIDTH
53 cm

COLOURS
7166, 7168

ART. 471101

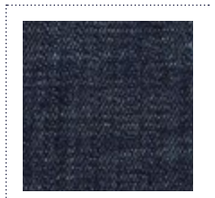
LIGHTWEIGHT DENIM

- lightweight
- smart dynamic stretch performance
- wash & wear

Fabric

98 % cotton
2 % elastane

7166
JOHN-2



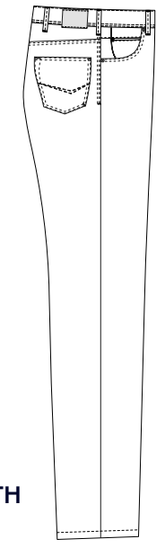
7168
JOHN-2

MOVE LITE

EXPAND YOUR LIMITS
REVOLUTIONARY HIGH STRETCH PERFORMANCE I
LONG-LASTING SHAPE RETENTION BY DUAL CORE FIBRES I
NEXT LEVEL COMFORT FOR LIMITLESS MOVEMENT

BRADLEY

MODERN FIT



SIZES

W30 – 44	L30
W30 – 48	L32
W31 – 46	L34
W33 – 40	L36

COLOURS

001, 265, 267

BOTTOM WIDTH

38 cm

ART. 470791

4NATURE ORGANIC COTTON

MOVE LITE

- lightweight denim
- revolutionary stretch performance
- long-lasting shape retention by T-400® fibre

Fabric

65 %	organic cotton
24 %	cotton
8 %	elastomultiester (T-400®)
3 %	elastane (LYCRA®)

001
BRADLEY

165
BATU-4

167
BATU-4

196
BATU-4

265
BRADLEY

267
BRADLEY

BATU-4

MODERN FIT

SIZES

W30-44	L30
W30-48	L32
W31-46	L34
W33-40	L36

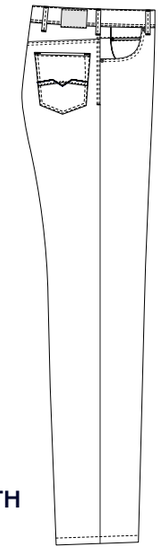
COLOURS

165, 167, 196

SNOS: 165, 167, 196

BOTTOM WIDTH

38 cm

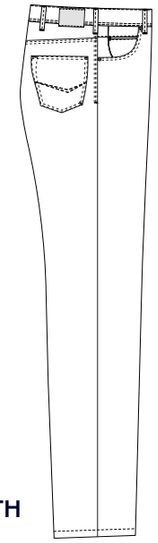


BATU-4

FEBRUARY

BRADLEY

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

1031, 1074, 1093, 2064

BOTTOM WIDTH

38 cm

ART. 60381

4NATURE TENCEL™

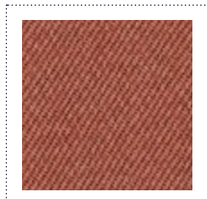
MOVE LITE COLOUR

- lightweight
- cool and soft to the touch
- revolutionary stretch performance
- long-lasting shape retention by T-400® fibre

Fabric

30°

49 % cotton
40 % lyocell (TENCEL™)
9 % elastomultiester (T-400®)
2 % elastane (LYCRA®)



1031
BRADLEY

1074
BRADLEY

1093
BRADLEY

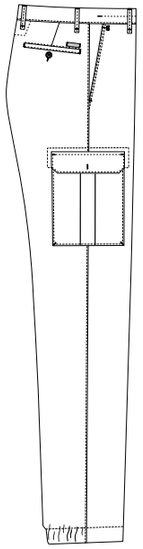
2064
BRADLEY

FEBRUARY

STETSON-3

SLIM FIT

ART. 411971



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

1016, 1090, 2066, 2070

BOTTOM WIDTH

32–35 cm

MOVE LITE

- lightweight
- high stretch performance
- good recovery
- easy care properties

Fabric

86 % cotton
10 % polyester
4 % elastane

1016
STETSON-3

1090
STETSON-3

2066
STETSON-3

2070
STETSON-3

BLACK RIVET

FOR VINTAGE LOVERS
AUTHENTIC WASHES AND HANDCRAFTED TREATMENTS I
EVERY SINGLE PAIR IS MADE WITH STRONG PASSION
TO CREATE A UNIQUE VINTAGE LOOK

ART. 471031

BLCK RIVET

- for vintage lovers
- authentic washes
- handcrafted treatmens
- unique vintage look

Fabric

99 % cotton
1 % elastane

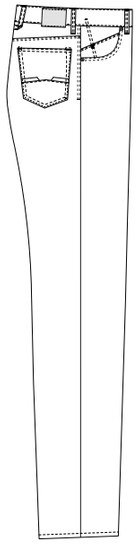
7168
BENNET

7196
BENNET

JANUARY

BENNET

MODERN FIT



SIZES
W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS
7168, 7196

SNOS: 7168, 7196

BOTTOM WIDTH
38 cm

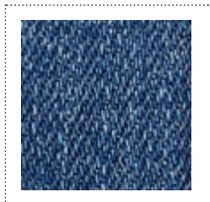
ART. 471051

BLCK RIVET

- for vintage lovers
- authentic washes
- handcrafted treatmens
- unique vintage look

Fabric

98 % cotton
2 % elastane



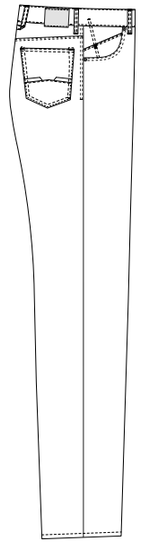
7166
BENNET

7167
BENNET

JANUARY

BENNET

MODERN FIT



SIZES
W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS
7166, 7167

SNOS: 7166, 7167

BOTTOM WIDTH
38 cm

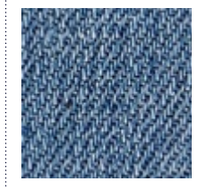
ART. 471961

BLCK RIVET

- for vintage lovers
- authentic washes
- handcrafted treatmens
- unique vintage look

Fabric

98 % organic cotton
2 % elastane



7365
TUCKER

7366
TUCKER

7367
TUCKER

7368
TUCKER

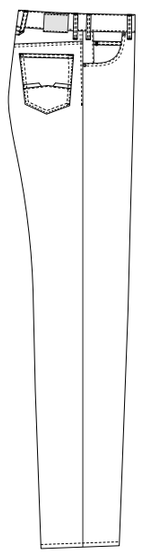
7395
TUCKER

7398
TUCKER

FEBRUARY

TUCKER

TAPERED FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

7365, 7366, 7395

SNOS: 7365, 7395

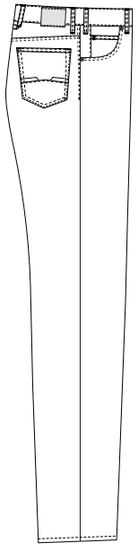
BOTTOM WIDTH

36 cm

FEBRUARY

TUCKER

TAPERED FIT



SIZES

W30 – 40 L30
W30 – 40 L32
W30 – 42 L34

COLOURS

7166, 7167

BOTTOM WIDTH

36 cm

ART. 471071

4NATURE HEMP

BLCK RIVET

for vintage lovers
authentic washes
handcrafted treatmens
unique vintage look

Fabric

92 % cotton
6 % hemp
2 % elastane

7166
TUCKER

7167
TUCKER

100% BIODEGRADABLE

A milestone in denim innovation: bio-degradable stretch jeans made from environmentally friendly materials that degrade in the environment without releasing pollutants such as micro-plastics and chemicals. With the exception of the buttons and the material label, which can be unscrewed and/or easily be removed, all components are bio-degradable. Components such as rivets or labels were replaced by degradable solutions. These jeans are disposed of in a composting system. The degradation process starts as soon as the product comes into contact with anaerobic micro organisms. All of this results in a pair of jeans designed to leave no traces.

The denim consists of 99 % GOTS-certified, organic cotton, 80 % of which is grown locally in Spain. The remaining 1 % is an exclusive, novel stretch yarn. In contrast to conventional oil-based spandex, which takes decades to centuries to degrade, this yarn degrades under specific conditions in a composting plant within 3-5 years.

The fabric is a 3/1-Z weave with 10 ¾ Oz in weight. The stretch admixture ensures sufficient comfort. The pocket lining is made of 100 % cotton, which degrades naturally. Pocket bags are printed with water-based dyes. Even the interlining fabrics are made of 100 % viscose and therefore bio-degradable.

The denim is manufactured on the basis of sustainable finishing processes and ecological dyeing in Morocco. There is no water consumed for dyeing, which saves 10 l of water per metre of fabric. Even in the finishing process of the goods 22 l of waters are saved per pair of trousers.

To make sure these jeans rise to their claims a bio-degradable yarn from Tencel™ is used to join the parts when sewing. This yarn is also used to simulate the rivets serving as an alternative to metal rivets. Embroidery is used instead of woven labels.

Another special feature are the unscrewable buttons and the easy-to-remove care label. Both these components have to be removed before disposal so they can be dealt with separately.
The buttons can also be returned by end users; gardeur will then reclaim them for re-use.

ART. 471061

BIODEGRADABLE

- biodegradable stretch jeans made from eco-friendly materials that degrade in the environment without releasing harmful substances
- fabric produced with sustainable finishing processes and ecological dyeing
- screwable tack and fly buttons

Fabric

99 % organic cotton
1 % elastane (ROICA™)

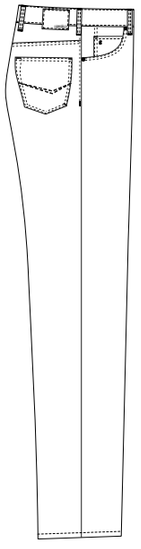
7167
BIO

7169
BIO

FEBRUARY

BIO

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

7167, 7169

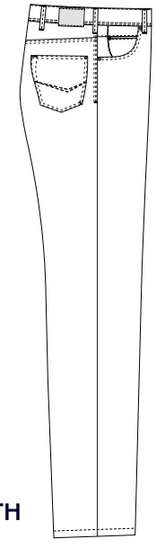
BOTTOM WIDTH

38 cm

MARCH

BRADLEY

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

264, 265, 267, 296

BOTTOM WIDTH

38 cm

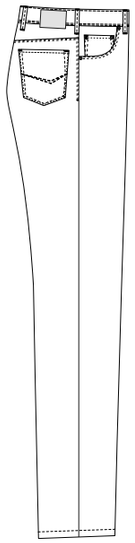
MARCH

SANDRO-1

SLIM FIT

SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36



COLOURS

264, 265, 267, 296

BOTTOM WIDTH

36 cm

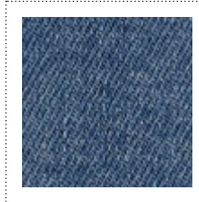
ART. 470951

BUSINESS HERO

- finest combed cotton
- superior quality fabric
- high stretch & superb recovery dual core fibres
- elevated comfort for busines and travel

Fabric

88 % cotton
9 % elastomultiester (T400®)
3 % elastane (LYCRA®)



264
BRADLEY
SANDRO-1

265
BRADLEY
SANDRO-1

267
BRADLEY
SANDRO-1

296
BRADLEY
SANDRO-1

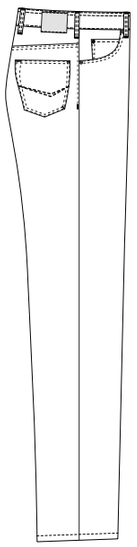
SANDRO-1

BRADLEY

MARCH

BILL-3

MODERN FIT



SIZES

W30 – 44 L30
W30 – 48 L32
W31 – 46 L34
W33 – 40 L36

COLOURS

7266, 7299

BOTTOM WIDTH

38 cm

ART. 471041

BUSINESS HERO

- finest combed cotton
- superior quality fabric
- high stretch & superb recovery dual core fibres
- elevated comfort for busines and travel

Fabric

96 % cotton
4 % elastane

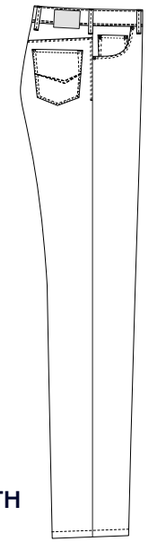
7266
BILL-3
SANDRO-1

7299
BILL-3
SANDRO-1

MARCH

SANDRO-1

SLIM FIT



SIZES

W30 – 42 L30
W29 – 44 L32
W30 – 44 L34
W33 – 38 L36

COLOURS

7266, 7299

BOTTOM WIDTH

36 cm

SANDRO-1

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